

INTRODUCTION

Headquartered in Gladewater, Texas, 3D Plastics, Inc. is a leading custom manufacturer of blow molded and injection molded plastic products and components for a diverse group of customers operating in the following sectors: automotive, disposable drink ware, food/beverage packaging and electronics.

Privately-owned since its inception in 2001, the Company has produced quality products and provided exceptional service throughout its history. 3D initially offered blow molding, and then in 2004, customer demand prompted the addition of several injection presses. This service-oriented strategy has resulted in an extremely loyal customer base for the Company. 3D offers several secondary operations and full service tooling, including design, build, repair and maintenance.



ISO 9001:2008 REGISTERED

FACILITY



Production Floor



Tool Room / HAAS CNC Machining

- Constructed in 1998, 50,000 SF metal building accommodates production floor, tool room, mold maintenance, warehouse, and offices.
- 24' Eave height
- Four bridge cranes (two 3-ton and two 2-ton)
- Three 10' x 12' padded dock doors in warehouse
- Air-conditioning throughout mold floor, tool room and offices
- Sprinkler system covering 100% of the building
- Electrical service is 1600 amps, 480 volts, 3 phase bus duct system
- 100-ton cooling tower with a 50-ton back-up unit and a 10-ton central chiller
- Easy access Interstate 20



Blow Molding Machines

INDUSTRIES SERVED



Drink ware



Automotive



Computer Accessories



Home & Industrial



Miscellaneous



Food and Beverage Packaging

BLOW MOLDING MACHINES

Machines	Year	Notes
Rocheleau R-4	2001	5 Ton, Reciprocating Screw, Dual Head Only
Rocheleau R-4	2002	5 Ton, Reciprocating Screw, Dual Head Only
Rocheleau R-4	2003	5 Ton, Reciprocating Screw, Dual Head Only
Rocheleau R-4	2004	5 Ton, Reciprocating Screw, Dual Head Only
Rocheleau R-4	2005	5 Ton, Reciprocating Screw, Dual Head Only
Beckum 121	1996	Double Shuttle, Continuous Extrusion, Dual or Single Head
Beckum 121	1987	Double Shuttle, Continuous Extrusion, Dual or Single Head (complete rebuild 2007)
Beckum 121	1987	Double Shuttle, Continuous Extrusion, Dual or Single Head (complete rebuild 2007)

INJECTION MOLDING MACHINES

Machines	Year	Ton	OZ
• Nissei NS40-5A	2003	40 ton,	1.6 oz.
• Nissei NS60-9A	2004	60 ton,	3.2 oz.
• Toyo TM-150H	1997	150 ton,	6.7oz.
• Sumitomo SH130C	2001	143 ton,	8.5 oz.
• Nissei FN3000-36A	1997	154 ton,	12.6 oz.
• Nissei EN4000-36E	2002	198 ton,	14.1 oz.
• Nissei FN7000-100A	1997	398 ton,	33.4 oz.
• Toyo TM-300G2	1992	300 ton,	31 oz.
• Toyo TM-150H	1998	150 ton,	6.7 oz

SECONDARY OPERATIONS

The Company offers the following secondary operations:

- Punching
- Trimming
- Knife/blade cutting
- Hot Stamping
- Heat Staking
- Machining
- Assemble
- Full-fillment



QUALITY SYSTEM

Providing a consistent high-level of quality is a requirement for the auto industry and has always been a primary goal for the Company.



Video Inspection



Spectrophotometer

REGISTERED to ISO 9001:2008 Quality Standards.



Management Team

One of 3D's strengths is the highly experienced management team. Upper management has worked together as a team for over 20 years and line supervisors for over 15 years. Prior to 3D most of the employees worked at Supreme Plastics, Inc. an injection molder and assembler with years of experience as a supplier to customers such as Compaq Computer, Microsoft, Texas Instruments, etc.



3D Plastics, Inc.

Quality Policy

We will:

Devote ourselves to absolute customer satisfaction.

Deliver quality products on time.

Dedicate ourselves to continually improving our processes.